



# *Service Letter*

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## **Service Letter No. 422 February, 1995**

**SUBJECT: Master Piston Return Springs**

**MODELS AFFECTED: 750/760/760A/765**

Jacobs has learned that there may be some confusion in the field regarding the correct master piston return spring for different Jake Brake models for Series 60 engines. Please make sure that when making a repair to a Jake Brake on a Series 60 engine which involves the replacement of the master piston return spring that the correct part number spring is used. Use of the incorrect master piston return spring could cause the master piston to improperly return and potentially damage the engine and/or engine brake.

The table below identifies the correct part number for each model:

<b>Jake Brake Model</b>	<b>Master Piston Return Spring Part Nnumber</b>
Model 760	016535
Model 750/760A/765	017658

The part number is printed on both springs and is located near the mounting screw hole. Parts Manuals for Jake Brake Models 750 and 760/760A/765 and applicable tune-up kits all contain the correct part numbers.

This is an informational service letter only and not subject to campaign.