

Service Letter

Service Letter No. 418 December, 1994

SUBJECT: Removal of Green Paint from Torsion Spring

MODELS AFFECTED: 750/760A/765

During November 1994, Jacobs began shipping Jake Brake Models 750, 760A and 765 kits and service parts with Torsion Springs, P/N 019576, without the green paint on the torsion spring legs. This was done to improve the flow of the spring through the manufacturing process.

If a need arises which requires the differentiation between the current Torsion Spring, P/N 019576, and the preceding torsion spring, P/N 016812, the following table can be used to determine the torsion spring part number:

	Part Number 019576	Part Number 016812
Visual Identification	Green paint on legs from original release through November, 1994	No paint ever on legs
Housing Serial Number	760A: EK057550 & higher 765: EM084671 & higher	760A: EK057549 & lower 765: EM084670 & lower
Engine Serial Number	6R0151522 & higher	6R0151521 & lower
Presence of washer under button head screw mounting torsion spring to housing	Washer always included with release of P/N 019576	Washer never included with release of P/N 016812
Torsion Spring Replacement Group P/N 019575	P/N 019575 always included P/N 019576 torsion springs	P/N 016812 was never included in P/N 019575

This is a Jacobs product improvement and not subject to campaign.