



Service Letter

Service Letter No. 396R May, 1995

**SUBJECT: Housing Hold Down Bolts
(revises Service Letter No. 396 dated July, 1994)**

MODELS AFFECTED: 750/760/760A/765

In the event of a failure of housing hold down bolt (any part number) on a Model 750/760/760A/765 housing, the corrective action is to replace **all** bolts on all housings on that particular engine. If the repair is completed within the standard warranty coverage period, Jacobs will accept the cost of the replacement of all hold down bolts following standard warranty procedures. Check for additional damage to the housing or other components as a result of the bolt failure and repair as necessary. For your convenience, Jacobs has available a group consisting of nine (9) bolts, P/N 016345, and nine (9) flat washers, P/N 016523. This group of bolts and washers can be ordered as P/N 017540.

CAUTION: Make sure the replacement bolts are Jacobs bolts identified by the letter "J" in a circle on the head of the bolt (see Service Letter No. 363, dated November 1992). Installation of incorrect bolts may result in engine and/or engine brake damage.

REMEMBER TO RETORQUE ALL BOLTS TO 100 LB.-FT. (136 N•M). LUBRICATE WITH CLEAN ENGINE OIL FOLLOWING THE SERVICE PROCEDURES OUTLINED IN SERVICE LETTER NO. 407 DATED OCTOBER, 1994.

This is a Jacobs product improvement and not subject to campaign.