



Operator Manual

Onan Generator Set for RV

HGLBA Spec B

CALIFORNIA
Proposition 65

Warning: Natural Gas/Liquid Propane Gas engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

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1 Important Safety Instructions

1.1 Overview

Thoroughly read the Operator Manual before operating the generator set. It contains important instructions that should be followed during operation and maintenance. Safe operation and top performance can only be achieved when equipment is properly operated and maintained. The owners and operators of the generator set are solely responsible for its safe operation.

Generator set operation, maintenance, and installation must comply with all applicable local, state, and federal codes and regulations. Electricity, fuel, exhaust, moving parts, and batteries present hazards which can result in severe personal injury or death. Only trained and experienced personnel with knowledge of fuels, electricity, and machinery hazards should perform generator set installation or adjustment procedures; or remove, dismantle, or dispose of the generator set.

1.2 Warning, Caution, and Note Styles Used in This Manual

The following safety styles and symbols found throughout this manual indicate potentially hazardous conditions to the operator, service personnel, or equipment.

DANGER

<i>Indicates a hazardous situation that, if not avoided, will result in death or serious injury.</i>
--

WARNING
--

<i>Indicates a hazardous situation that, if not avoided, could result in death or serious injury.</i>

CAUTION
--

<i>Indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.</i>
--

1.3 General Safety Precautions

⚠ WARNING

Maintaining or installing a generator set can cause severe personal injury. Wear personal protective equipment such as safety glasses, protective gloves, hard hats, steel-toed boots, and protective clothing when working on equipment.

⚠ WARNING

Running the generator set without the cover or service door can cause severe personal injury or equipment damage. Do not operate the generator set with the cover or service doors removed.

⚠ WARNING

Starting fluids, such as ether, can cause explosion and generator set engine damage. Do not use.

⚠ WARNING

Keep the machine clean and avoid spilt combustibles including gasoline on it.

⚠ CAUTION

To prevent accidental or remote starting while working on the generator set, disconnect the negative (-) battery cable at the battery using an insulated wrench.

⚠ CAUTION

Unsecured or loose fasteners can cause equipment damage. Make sure all fasteners are secure and properly torqued.

⚠ CAUTION

Oily rags and other material can cause fire and restrict cooling. Keep the generator set, drip pan, and compartment clean.

⚠ CAUTION

Accumulated grease and oil can cause overheating and engine damage presenting a potential fire hazard. Keep the generator set clean and repair any oil leaks promptly.

NOTICE

Keep multi-class ABC fire extinguishers handy. Class A fires involve ordinary combustible materials such as wood and cloth. Class B fires involve combustible and flammable liquid fuels and gaseous fuels. Class C fires involve live electrical equipment. (Refer to NFPA No. 10 in applicable region.)

1.4 Automatic Generator Start Control Hazards

WARNING

Accidental starting can cause severe personal injury or death. Turn off the AGS whenever performing maintenance or service, when the vehicle is stored between uses, is awaiting service, or is parked in a garage or other confined area.

Unexpected starting may occur if the generator set is equipped with an inverter-charger or other Automatic Generator Start (AGS) control. This may cause exposure to:

- Unexpected generator starting
- Moving parts hazards
- Electric shock
- Exhaust carbon monoxide (CO)

1.5 Electrical Shock and Arc Flash Can Cause Severe Personal Injury or Death

WARNING

Electrical shocks and arc flashes can cause severe personal injury or death. Adhere to the following guidelines:

- *Only qualified service personnel certified and authorized to work on power circuits should work on exposed energized power circuits.*
- *All relevant service material must be available for any electrical work performed by certified service personnel.*
- *Exposure to energized power circuits with potentials of 50 VAC or 75 VDC or higher poses a significant risk of electrical shock and electrical arc flash.*
- *Refer to standard NFPA 70E, or equivalent safety standards in corresponding regions, for details of the dangers involved and for safety requirements.*

1.6 Generator Voltage Is Deadly

WARNING

Improperly connected generator electrical output connections can cause equipment damage, severe personal injury, or death. Electrical connections must be made by a trained and experienced electrician in accordance with applicable codes.

WARNING

Improper installations can cause equipment damage, severe personal injury, or death. All installations must be conducted by trained and experienced personnel in accordance with the installation instructions and all applicable codes.

⚠ WARNING

Back feed to shore power can cause electrocution and damage to equipment. The generator set must not be connected to shore power or to any other source of electrical power. An approved switching device must be used to prevent interconnections.

⚠ WARNING

Live electrical equipment can cause electrocution. Use caution when working on live electrical equipment. Remove jewelry, make sure clothing and shoes are dry, stand on a dry wooden platform or rubber insulating mat, and use tools with insulated handles.

1.7 Engine Exhaust/Carbon Monoxide Is Deadly

⚠ WARNING

Substances in exhaust gases have been identified by some state and federal agencies to cause cancer or reproductive toxicity. Do not breathe in or come into contact with exhaust gases.

⚠ WARNING

Carbon monoxide is a poisonous gas. Inhalation of this gas can cause severe personal injury or death. Adhere to the following bullet points to make sure carbon monoxide is not being inhaled by occupants of the vehicle as well as others working on or around the generator set.

- ***Inspect for exhaust leaks, and test and confirm that all carbon monoxide detectors are working in accordance with the manufacturer's instructions or owner's manual, prior to every startup, and after every 8 hours of running.***
- ***Never occupy the vehicle while the generator set is running unless the vehicle is equipped with a working carbon monoxide detector.***
- ***Never operate the generator set when the vehicle is in a confined space, such as a garage, basement, or building of any kind.***
- ***Make sure the exhaust system is installed in accordance with the generator set installation manual.***
- ***Never use engine cooling air for heating a working or living space compartment.***

Carbon Monoxide (CO) is odorless, colorless, tasteless, and non-irritating. It cannot be seen or smelled. Exposure, even to low levels of CO for a prolonged period can lead to asphyxiation (lack of oxygen).

Mild effects of CO poisoning include:

- headache
- dizziness
- drowsiness
- fatigue
- chest pain
- confusion

More extreme symptoms include:

- vomiting
- seizure

-
- loss of consciousness

1.8 Fuel Is Flammable and Explosive

WARNING

Fuel and fuel vapor is highly explosive. Adhere to the following bullets to avoid igniting fuel and fuel vapors.

- *Do not smoke or turn electrical switches on or off where fuel fumes are present or in areas sharing ventilation with fuel tanks or equipment.*
- *Keep flame, sparks, pilot lights, arc-producing equipment and all other sources of ignition well away from fuel lines and sources.*
- *Fuel lines must be secured, free of leaks, and separated or shielded from electrical wiring.*

Leaks can lead to explosive accumulations of gas.

- LPG sinks when released and can accumulate inside housings and basements and other below-grade spaces.

NOTICE

Natural gas is identifiable by a rotten egg smell.

1.9 Battery Gas Is Explosive

WARNING

Battery gas is highly explosive and may cause personal injury or death if ignited. Take the proper precautions to avoid personal injury.

- *For personal safety, wear appropriate PPE when working on or around the generator set.*
- *To make sure battery gas is not ignited, do not smoke around the generator set.*
- *To reduce arcing when disconnecting or reconnecting battery cables, always disconnect the negative (–) battery cable first and reconnect it last.*

1.10 Moving Parts Can Cause Severe Personal Injury or Death

WARNING

Moving parts can cause severe personal injury or death, and hot exhaust parts can cause severe burns. Make sure all protective guards are properly in place before starting the generator set.

WARNING

Hot moving, and electrically live parts can cause severe personal injury or death. Keep children away from the generator set.

⚠ WARNING

Hot, moving, and electrically live parts can cause severe personal injury or death. Only trained and experienced personnel should make adjustments while the generator set is running.

⚠ WARNING

Moving parts can catch on loose items such as clothing or jewelry. Do not wear loose clothing or jewelry near moving parts such as PTO (power take-off) shafts, fans, belts, and pulleys.

⚠ WARNING

Moving parts can entangle appendages such as fingers. Keep the protective guards in place over fans, belts, pulleys, and other moving parts and keep hands away from all moving parts.

1.11 CARB

⚠ CAUTION

Unauthorized modifications or replacement of fuel, exhaust, air intake, or speed control system components that affect engine emissions are prohibited by law in the state of California.

The California Air Resources Board (CARB) has requirements regarding modification & repair of fuel system & exhaust components including, but not limited to, adherence to evaporative emissions requirements in mobile installations. Evaporative generator sets must be used in trailers, fifth wheel trailers, and other non-motorized vehicles where on-board gasoline fuel storage is self-contained in the trailer equipment. Completing the installation of the generator set fuel evaporative system provides compliance with the California code of regulations for small off-road equipment effective January 1, 2026 and Federal Small SI regulation effective January 1, 2011. Any questions regarding the installation or evaporative emission and engine exhaust emission certification should be directed to Cummins Inc. for clarification.

1.12 Generator Set Warning Labels

Warning signs are provided on the generator set at or near the point of risk. To avoid injury, always take the necessary precautions as indicated on the sample signs shown below.

	Caution or Warning. Indicates a risk of personal injury.
	Caution or Warning of Temperature Hazard. Indicates a risk of personal injury from high temperature.
	Caution or Warning of High Voltage Hazard. Indicates a risk of personal injury from electric shock or electrocution.

	Caution or Warning. Indicates to read Operator Manual for additional information.
	Caution or Warning of No Step. Indicates a risk of personal injury or equipment damage from stepping on equipment.
	Caution or Warning of Combustion or Explosion Hazard. Indicates a risk of personal injury from explosion.
	Caution or Warning of Chemical (ingestion or burn) Hazard. Indicates a risk of personal injury or asphyxiation from poisonous fumes or toxic gases.
	Caution or Warning of High Voltage or Current Source Hazard. Indicates a risk of personal injury from electrical shock or electrocution.
	Caution or Warning of Fan and Rotating Part Hazard. Indicates a risk of personal injury from entanglement in moving parts.

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2 Introduction

2.1 About this Manual

This is the Operator Manual for the generator set or sets listed on the front cover. Each operator should study this manual carefully and observe all of its instructions and safety precautions. Keep this manual readily available for reference.

The information contained within the manual is based on information available at the time of printing. In line with Cummins Inc. policy of continuous development and improvement, information may change at any time without notice. The users should therefore make sure that before commencing any work, they have the latest information available. The latest version of this manual is available on QuickServe Online (<https://quickserve.cummins.com>).

The Operation, Maintenance, and Troubleshooting Chapters of this manual provide instructions necessary for operating the generator set and maintaining it at top performance. The owner is responsible for performing maintenance in accordance with the information provided in [Chapter 5 on page 31](#).

This manual also includes generator set specifications and information on how to obtain service, emissions regulation compliance, and model identification.

See the Parts Manual for part identification numbers and required quantities. Genuine Cummins replacement parts are recommended for best results.

2.2 Related Literature

Before any attempt is made to operate the generator set, the operator should take time to read all of the manuals supplied with the generator set, and to familiarize themselves with the warnings and operating procedures.

CAUTION

A generator set must be operated and maintained properly if you are to expect safe and reliable operation. The Operator manual includes a maintenance schedule and a troubleshooting guide. The Health and Safety manual must be read in conjunction with this manual for the safe operation of the generator set:

The relevant manuals appropriate to your generator set are also available, the documents below are in English:

- Operator Manual for RV Generator Set
- Installation Manual for RV Generator Set
- Generator Set Service Manual for RV Generator Set
- Recommended Spares List (RSL) for RV Generator Set
- Parts Manual for RV Generator Set

2.3 Model Identification

Each generator set is provided with a nameplate that contains the model and serial numbers. This information is needed when contacting Cummins for parts, service, and product information.

Every character of the model number is significant. The last character of the model number is the specification letter which is important for obtaining the correct parts.

Record the generator set model and serial numbers in the figure below to have them available if needed.

2.3.1 Nameplate Location

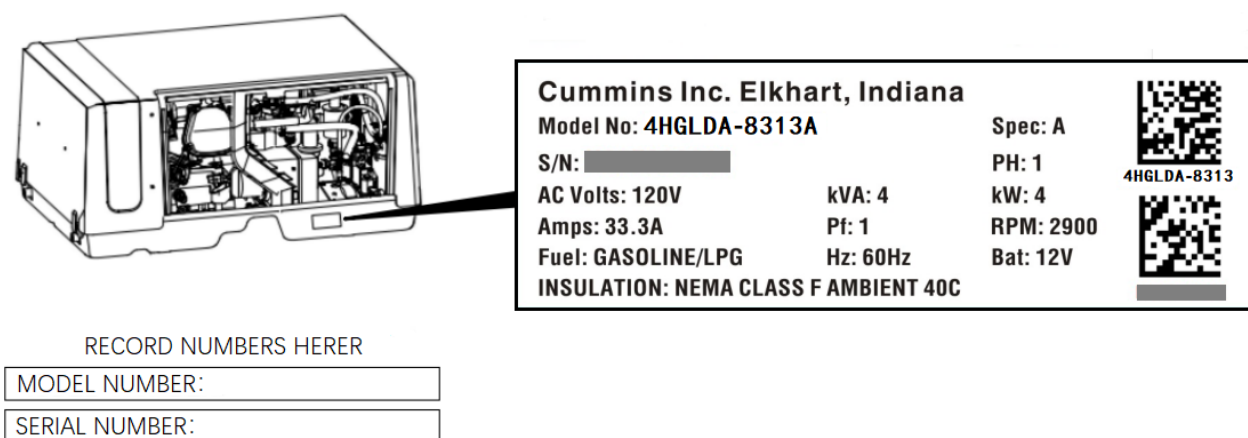


FIGURE 1. NAMEPLATE LOCATION (Replaced picture)

2.4 How to Obtain Service

For generator set parts, service, and literature, contact the nearest authorized Cummins Inc. distributor. You may go to the Internet site power.cummins.com for information on contacting our distributors worldwide.

2.4.1 In U.S. and Canada

Call +1-800-CUMMINS™ (1-800-286-6467) for the nearest Cummins Inc. distributor in the United States or Canada. Press 1 (option 1) to be automatically connected.

2.4.2 Outside U.S. and Canada

If you are outside U.S. and Canada, refer to power.cummins.com or send an email to ask.powergen@cummins.com.

2.4.3 Information To Have Available

- model number
- serial number
- date of purchase
- nature of the problem (see [Chapter 6 on page 46](#))

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3 Overview

3.1 Electromagnetic Compatibility Compliance

Generator sets emit and receive electromagnetic (radio frequency) energy. If the generator set affects operation of nearby devices, or nearby devices affect generator set operation, increase the distance between them.

This generator set complies to EMC directive FCC part 15 Class A (US) and CSA-CISPR 12-10 (R2018) (Canada). When used in countries where compliance to the EMC directive is required. This generator set has been evaluated for use in the residential, commercial, and light industrial environments.

3.2 Information for Generator Set Users (Spark-Ignited Exhaust Emissions)

This generator set meets the requirements of exhaust emissions standards for 50-state operation as stated on the nameplate.

As a user of this generator set, please be aware that unauthorized modifications or replacement of fuel, exhaust, air intake, or speed control system components that affect engine emissions are prohibited. Unauthorized modification, removal, or replacement of the generator set label is prohibited.

Carefully review Operator (Owner), Installation, and other manuals and information you receive with the generator set. If unsure that the installation, use, maintenance, or service of the generator set is authorized, seek assistance from an approved Cummins dealer.

Generator set users may use the following table as an aid in locating information related to the requirements for emissions control.

TABLE 1. EMISSIONS CONTROL INFORMATION

Generator Set Warranty Information	The EPA and California emissions control warranty statements are located in the same packet of information as this manual when the generator set is shipped from the factory.
Engine Valve Lash	See Section 3.4 on page 15 .
Engine Ignition Timing	See Section 3.4 on page 15 .
Engine Fuel Requirements	Gasoline Models: The engine is certified to operate on unleaded gasoline. LPG Models: The engine is certified to operate on LPG. See Section 5.6 on page 36 for fuel recommendations.
Engine Lubricating Oil Requirements	See Section 5.5 on page 34 for engine oil recommendations.
Engine Fuel Mixture Settings	The generator set engines have precision-manufactured EFI (electronic fuel injection) which are not adjustable.
Engine Adjustments	None.
Engine Emission Control System	The engine emission control system consists of inherent engine design and, in some cases, an exhaust after-treatment system incorporating a three-way catalyst and pulse secondary air injection.

3.3 Build Standards

The generator set and its control system have been designed, constructed and tested generally in accordance with the following Standards where applicable.

Standard	Title
BS EN 1037:1995+A1:2008	Safety of machinery - Prevention of unexpected start up.
BS EN ISO 14121-1:2007	Safety of machinery. Risk assessment principles.
BS EN ISO 13857:2008	Safety of machinery. Safety distances to prevent hazard zones being reached by upper and lower limbs.
BS EN 349:1993+A1:2008	Safety of machinery - Minimum gaps to avoid crushing parts on the human body.
BS EN 547-1:1996+A1:2008	Safety of machinery - Human body dimensions - Part 1: Principles for determining the dimensions required for openings for whole body access into machinery.
BS EN 547-2:1996+A1:2008	Safety of machinery - Human body dimensions - Part 2: Principles for determining the dimensions required for access openings.
BS EN 547-3:1996+A1:2008	Safety of machinery - Human body dimensions - Part 3: Anthropomorphic data.
BS EN 60204-1:2006+A1:2009	Safety of machinery. Electrical equipment of machines. General requirements.
BS EN 614-1:2006+A1:2009	Safety of machinery. Ergonomic design principles. Terminology and general principles.
BS EN 953:1997+A1:2009	Safety of machinery - Guards - General requirements for the design and construction of fixed and movable guards.
BS EN ISO 12100-1:2003+A1:2009	Safety of machinery. Basic concepts, general principles for design. Basic terminology, methodology
BS EN ISO 12100-2:2003+A1:2009	Safety of machinery. Basic concepts, general principles for design. Technical principles
BS EN ISO 13732-1:2008	Ergonomics of the thermal environment. Methods for the assessment of human responses to contact with surfaces. Hot surfaces
BS EN ISO 13849-1:2008	Safety of machinery - Safety-related parts of control systems
BS EN ISO 13850:2006	Safety of machinery - Emergency stop. Principles for design.
BS EN 61310-1:2008	Safety of machinery - Indication, marking and actuation - Part 1: Requirements for visual, auditory and tactile signals.
BS EN 61310-2:2008	Safety of machinery - Indication, marking and actuation - Part 2: Requirements for marking.
BS EN 61000-6-1:2007	Electromagnetic compatibility (EMC). Generic standards. Immunity standard for residential, commercial and light-industrial environments.
BS EN 61000-6-3:2007	Electromagnetic compatibility (EMC). Generic standards. Emission standard for residential, commercial and light-industrial environments.
BS EN 1299:1997+A1:2008	Mechanical vibration and shock - Vibration isolation of machines - Information for the application of source isolation

Standard	Title
BS EN 1679-1:1998	Reciprocating internal combustion engines - Safety - Part 1: Compression ignition engines
BS EN 12601:2001	Reciprocating internal combustion engine driven generating sets - Safety

3.4 Specifications

TABLE 2. SPECIFICATIONS

Fuel type	GASOLINE	LPG
GENERATOR: Permanent Magnet, Inverter, Single Phase, Single Voltage		
Power	4000 Watts	
Frequency ¹	60 Hz	
Voltage	120 Volts	
Current	33.3 Amps	
Speed	2900 RPM	
FUEL CONSUMPTION:		
No Load	0.77 l/h (0.203 gph)	0.55 kg/h (1.213 lbs/h)
Half Load	1.34 l/h (0.354 gph)	0.8 kg/h (1.764 lbs/h)
Fuel Load	2.07 l/h (0.547 gph)	0.92 kg/h (2.028 lbs/h)
ENGINE: Single-Cylinder, Four-Stroke, Spark Ignited, OHV, Air-Cooled, Horizontal Shaft		
Fueling Method	EFI ²	Air Mixed With Fuel
Governor	ECU ³	
Speed	2400~2900 RPM	
Bore	88 mm (3.46 in)	
Stroke	64 mm (3.52 in)	
Displacement	389 cm ³ (23.7 in ³)	
Compression Ratio	8.1 : 1	
Oil Capacity	1.9 liters (2.0 qt)	
Intake Valve Lash (Cold)	0.10 ~0.15mm (0.004in ~0.006in)	
Exhaust Valve Lash (Cold)	0.15~0.20 mm (0.006in ~0.008 in)	

Fuel type	GASOLINE		LPG
Spark Plug Gap	0.6~0.7 mm (0.024~0.028 in)		
Spark Plug Torque	23~32 Nm(18-25 ft-lbs)		
Ignition Timing	28° BTDC, non-adjustable		
Magneto Air Gap	0.7 mm(0.028 in)		
DC SYSTEM:			
Battery Voltage	12 Volts		
Minimum Battery Rating	450 CCA @ -18 °C (0 °F)		
INSTALLATION:			
Exhaust O. D.	28.5 mm (9.84 in)		
Fuel Supply Connection	1/4 in. SAE J1231 Type 1	-	
Fuel vapor Connection	5/16 in. SAE J1231 Type 1	-	
Minimum Free Air Inlet Area	270 cm ² (42 in ²)		
LPG Vapor Connection Pressure	-	3/8-18 NPTF 228–330 mm (9–13 in) WC	
Weight	65.2 kg (144 lbs)		
Minimum Compartment Size (H x D x W) ⁴	378 mm x 573 mm x813 mm (14.9 in x 22.6 in x 32 in)		
1. 60 Hz models are listed by CSA. 2. Electronic Fuel Injection. 3. Electronic Control Unit. 4. See the Installation Manual for additional considerations when sizing the generator set compartment.			

3.5 List of Acronyms

TABLE 4. ACRONYM DEFINITIONS

Acronym	Definition
AC	Alternating Current
AGS	Automatic Generator Start
AISI	American Iron and Steel Institute
ANSI	American National Standards Institute
API	American Petroleum Institute
ASTM	American Society for Testing and Materials (now known as ASTM International)
BS	Build Standard
BTDC	Before Top Dead Center
CARB	California Air Resources Board
CCA	Cold Cranking Amp
CO	Carbon Monoxide
CSA	Canadian Standards Association
DC	Direct Current
ECU	Electronic Control Unit
EEPROM	Electrically Erasable Programmable Read Only Memory
EFI	Electronic Fuel Injection
EGT	Exhaust Gas Temperature
EMC	Electromagnetic Compatibility
EPA	Environmental Protection Agency
ERO	Engine Run Only
GFCI	Grounded Fault Circuit Interrupters
hp	High Pressure
I.D.	Inside Diameter
ISO	International Organization for Standardization
LED	Light-emitting Diode
LPG	Liquid Petroleum Gas
MAP	Manifold Air Pressure
MAT	Manifold Air Temperature
NFPA	National Fire Protection Agency

Acronym	Definition
NPTF	National Pipe Taper Fuel
O.D.	Outside Diameter
OEM	Original Equipment Manufacturer
PPE	Personal Protective Equipment
PTO	Power Take-Off
RAM	Random Access Memory
ROM	Read Only Memory
RV	Recreational Vehicle
RVIA	RV Industry Association
SAE	Society of Automotive Engineers
SFI	Sequential Multiport Fuel Injection
SRT	Standard Repair Times
UNC	Unified National Coarse
US, U.S.	United States
WC	Water Column

TABLE 5. ACRONYMS FOR UNITS OF MEASUREMENT

Acronym	Definition
Amp	Ampere
C	Celsius
cm	centimeter
D	Depth
F	Fahrenheit
ft	Feet, foot
ft-lbs	Foot-pounds
g	gram
gph	Gallons per hour
H	Height
Hz	Hertz
in	Inch
kg	kilogram
kg/h	kilograms per hour
kgf/cm ²	kilogram-force per square centimeter
kW	kilowatt

Acronym	Definition
l/h	Liters per hour
lb	Pound
lbf/in ² OR psi	Pound per square inch
lbs/h	Pounds per hour
m	Meter
mm	millimeter
Nm	Newton meter
psi OR lbf/in ²	Pound per square inch
qt	Quart
RPM	Revolutions per Minute
VAC	Volts Alternating Current
VDC	Volts Direct Current
W	Watts, Width

4 Operation

4.1 Key Component Locations

The control panel and the components requiring attention during periodic maintenance (see [Section 5.1 on page 31](#)) are located behind a removable access cover. The figure below illustrates the components of a typical generator set. There may be some variation depending on the generator set model.

- To remove the access cover:
 1. Rotate the door lock from close to open.
 2. Pull the top of cover outward.
 3. Lift the cover away from the housing.
- To replace the access cover:
 1. Catch the bottom lip of the cover on the top edge of the base tray.
 2. With the bottom lip aligned, firmly push the cover into place.
 3. Rotate the door lock from open to close.

NOTICE

If the cover pins and rubber grommets do not line up, check that the edging on the top edge of the base tray lies flat and is pushed down all the way.

NOTICE

If the cover feels loose, one of the rubber grommets probably pushed through. If so, remove the cover, insert the grommet back into its hole, and try replacing the access cover again.

WARNING

Operating the generator set with the access cover off can result in severe personal injury or equipment damage. Hot components are exposed when the access cover is removed and generator set cooling air does not circulate properly. Do not operate the generator set with the access cover removed.

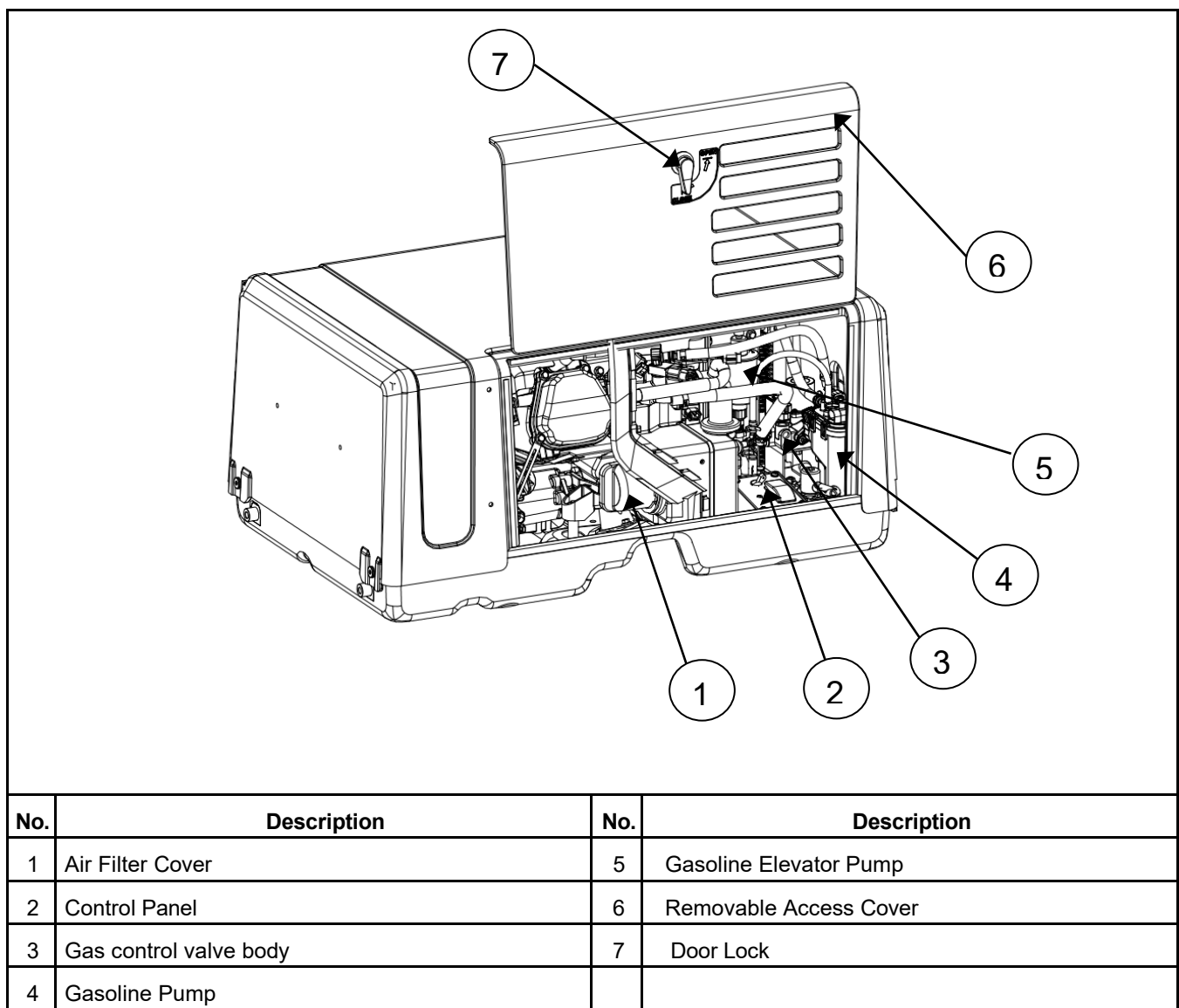


FIGURE 2. KEY COMPONENT LOCATION (Replaced picture)

4.2 Control Panel

4.2.1 Generator Set Control Panel

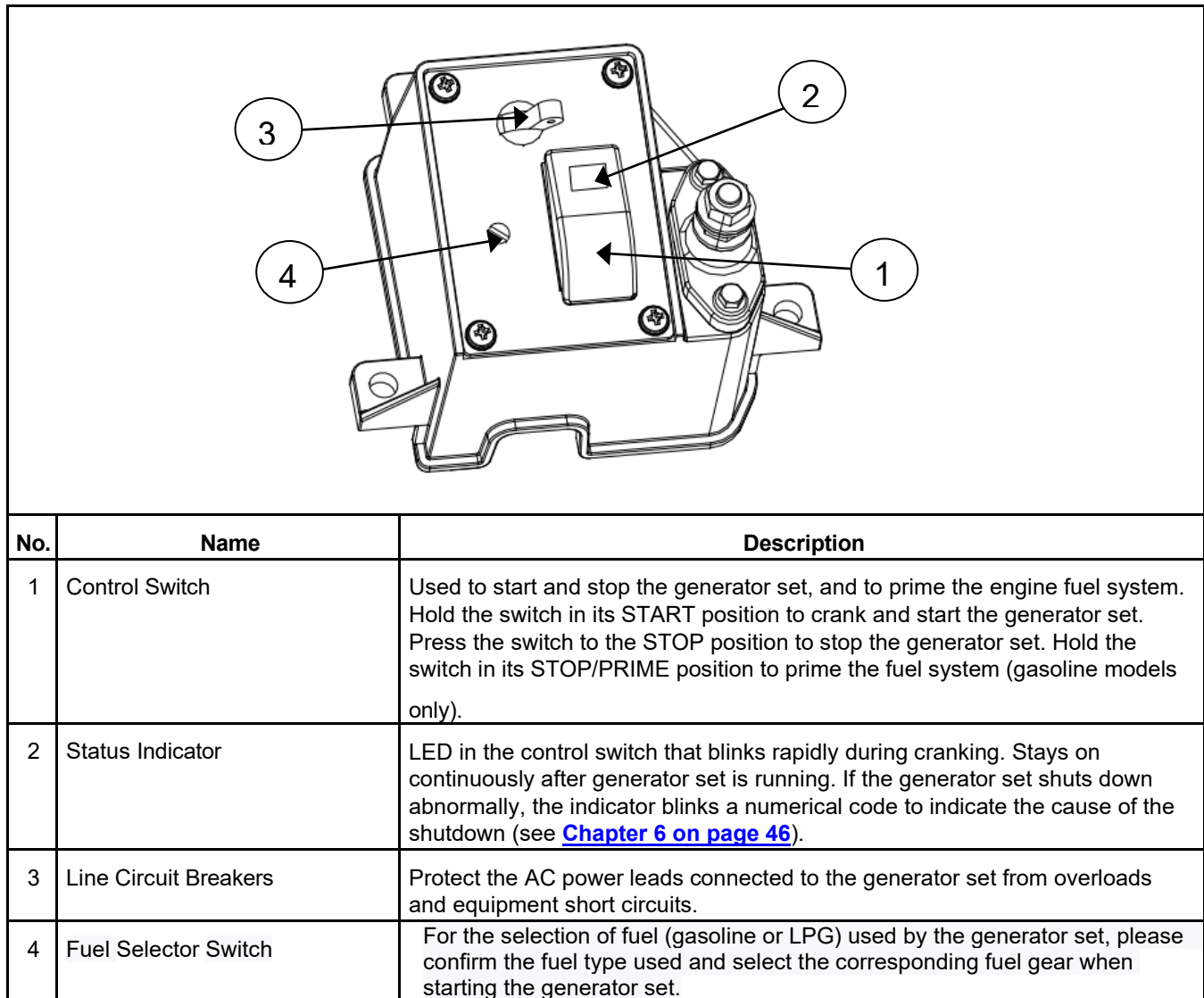


FIGURE 3. GENERATOR SET CONTROL PANEL (Replaced picture)

4.2.2 Remote Control Panel

A remote control panel may be installed inside the vehicle. There are 3 remote control panel kits available.

- Control switch with status indicator.
- Control switch with status indicator and an hour meter.
- Control switch with status indicator and a DC voltmeter.

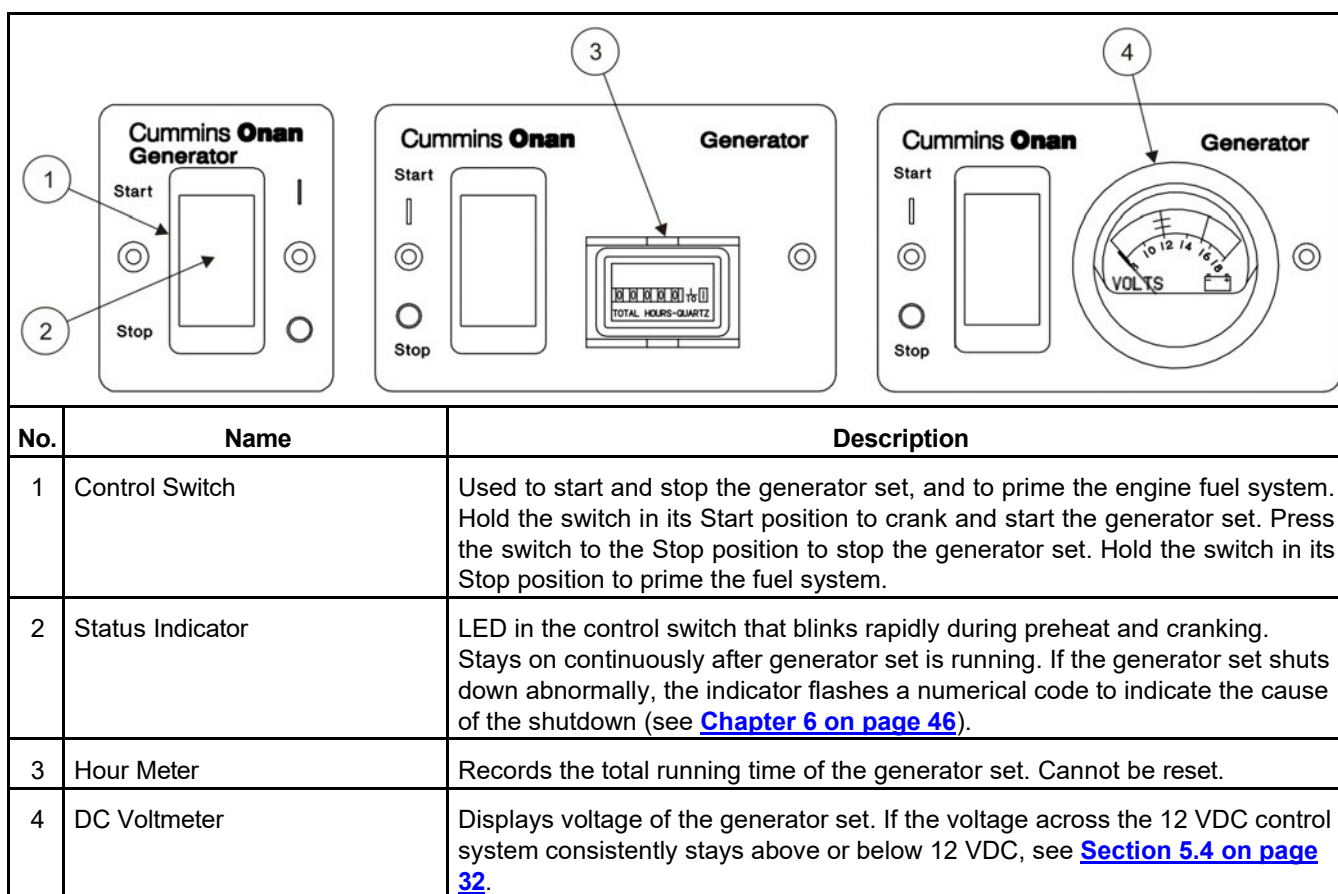


FIGURE 4. REMOTE CONTROL PANELS

4.3 Starting and Stopping the Generator Set

4.3.1 Pre-start Checks

WARNING

EXHAUST GAS IS DEADLY!

Exhaust gases contain carbon monoxide, an odorless, colorless gas. Carbon monoxide is poisonous and can cause unconsciousness and death. Symptoms of carbon monoxide poisoning include:

- *Dizziness*
- *Muscular twitching*
- *Weakness and sleepiness*
- *Throbbing in temples*
- *Headache*
- *Inability to think clearly*
- *Nausea*
- *Vomiting*

IF YOU OR ANYONE ELSE EXPERIENCES ANY OF THESE SYMPTOMS, GET OUT INTO THE FRESH AIR IMMEDIATELY. If symptoms persist, seek medical attention. Shut down the generator set and do not operate it until it has been inspected and repaired.

Never occupy the vehicle with the generator set running unless the vehicle is equipped with a working carbon monoxide detector. However, primary protection against inhaling carbon monoxide is proper installation of the exhaust system, and daily (every 8 hours) inspection for visible and audible exhaust system leaks.

Perform pre-start checks before the first start of the day and after every 8 hours of operation. See [Chapter 5 on page 31](#) if the vehicle has been in storage.

1. Make sure all vehicle CO detectors are working properly.
2. Remove access cover.
3. Inspect the generator set as instructed in [Chapter 5 on page 31](#).
4. Perform any maintenance due ([Section 5.1 on page 31](#)).
5. Keep a maintenance log ([Chapter 7](#)).
6. Check for signs of fuel and exhaust leaks and for damage to the exhaust system.
7. Replace access cover.
8. Turn off the air conditioner and other large appliances.

4.3.2 Priming the Fuel System

The fuel system should be primed after the fuel filter is replaced or after the generator set runs out of fuel.

Position the control switch to **STOP/PRIME** for 30 seconds. The status indicator stays on while the pump is on.

4.3.3 Starting the Generator Set

1. Visually inspect for fuel and exhaust leaks. Do not start the generator set until any fuel or exhaust leak is repaired.
2. Place the control switch to **START** and hold it for more than 3 seconds before releasing it and waiting for the generator set to start. The status indicator on the switch flashes while cranking. It will stay on continuously when the generator set is running.
3. If the generator set cannot be started successfully, the status indicator on the start switch will flash, indicating that the crank is over-turned. Put the control switch in the starting position again and hold it for more than 3 seconds before releasing it, you can continue to start and eliminate the flashing alarm of the status indicator. If the generator set does not start after several attempts, see [chapter 6 on page 46](#).

CAUTION

The starter motor can be damaged by overheating. Allow it to cool down for 30 seconds after every startup cycles.

4. For top performance and engine life, especially in colder weather, let the engine warm up for 2 minutes before connecting appliances.
5. See [Chapter 6 on page 46](#) if the generator set shuts down and the status indicator blinks, indicating a fault.

4.3.4 Stopping the Generator Set

1. Turn off the air conditioner and other large appliances.
2. Run generator set for 2 minutes to allow for cool down.
3. Press the control switch in its **STOP** position.

4.4 Loading the Generator Set

The power rating (kW) on the generator set nameplate determines how much electrical load (motors, fans, heaters, air conditioners, and other appliances) the generator set can power. If the sum of the loads exceeds the generator set power rating, the generator set will shut down or its line circuit breakers will trip.

NOTICE

It may be necessary to run fewer appliances at the same time—the sum of the loads must not be greater than the generator set power rating.

To avoid shutdowns due to generator set overload, use the electrical ratings on the nameplates of equipment (if available) to compare the sum of the electrical loads that are likely to be used at the same time to the generator set power rating. Refer to the table below for typical appliance ratings.

Appliance load and generator set power are measured in terms of Watts (W) or kilowatts (kW), where 1 kilowatt (kW) = 1000 Watts (W).

- If the equipment is marked in Amps and Volts only, multiply the Amps times the Volts to obtain the load in Watts.

- Divide Watts by 1000 to obtain load in terms of kilowatts.

It is possible that the generator set circuit breaker may trip even though the sum of the steady state loads is less than the generator set power rating. When a large motor or air conditioner is started last or cycles off and on, the startup load is larger than its normal running load, causing the load to temporarily exceed the generator set power rating.

Typical "invisible" charging loads:

- During startup, air conditioners need "reserve" power and can draw 3–4 times the typical 1400–2400 Watts needed to run. Too much baseload can prevent air conditioners from starting.
- Battery chargers are activated automatically and can draw a large load (up to 3000 Watts). Manage electrical loads by adjusting battery charge rates to best suit your needs. Consult your inverter/charger manual or manufacturer.

TABLE 6. TYPICAL APPLIANCE LOADS

Appliance	Average Required Wattage	Amps
Air Compressor (1hp)	900-1800	7.5-15
Air Conditioner	1200-2400	10-20
Battery Charger ¹	Up to 3000	6-28
Blender	450-700	3.3-5.8
Broiler	1400-1700	11.6-14
Broom/Vacuum	1000-1440	8.3-12
CD/mp3 Player & Speakers	85	0.7
Coffeepot	900-1200	7.5-10
Computer	60-270	0.5-2.25
Laptop	20-50	0.16-0.41
Converter	500-1000	4-8
Curling Iron	20-50	0.16-0.41
Dishwasher	1200-2400	10-20
Drill	250-1000	2-8
Electric Blanket	60-100	0.5-0.8
Fan	10-175	0.08-1.45
Flat Iron	40-80	0.3-0.6
Frying Pan/Wok	1000-1350	8-11.25
Game Console	19-200	0.16-1.6
Hair Dryer	1200-1875	10-15.6
Iron	1000-1800	8-15
Light Bulbs	13-100	0.1-0.8
Microwave/Convection Oven	750-1100	6.25-9.2
Radio	50-200	0.4-1.6

Appliance	Average Required Wattage	Amps
Refrigerator	400-1000	3.3-8
Shaver	15-20	0.12-0.16
Space Heater	750-1500	6.25-12.5
Stove	900-2500	7.5-20.8
Television	43-600	0.35-5
Toaster	800-1400	6.6-11.6
VCR/DVD/Blu-ray Player	6-30	0.05-0.25
Washer/Dryer	350-500/1800-5000	3-4/15-42
Water Heater	1000-1500	8-12.5
Water Pump	250-1100	2-9.16
¹ Battery chargers can be a source of significant load and will be on whether they are connected to shore power or the generator set.		

4.4.1 Power Versus Altitude

The generator set is rated at standard barometric pressure, humidity, and air temperature (reference ISO 3046). Low barometric pressure (high altitude) or high ambient temperature decreases engine power.

- As ambient temperature increases, rated generator set engine power decreases approximately 1% for every 5.5 °C (10 °F) above 25 °C (77 °F).
- Power decreases approximately 3.5% of rated power each 305 m (1000 ft) of increase in elevation. Refer to the table below for typical elevation/generator set power calculations.
- The maximum operating altitude is 4,572 meters (15,000 feet).

NOTICE
It may be necessary to run fewer appliances at higher altitudes and ambient temperatures.

TABLE 7. POWER VERSUS ALTITUDE

Elevation Above Mean Sea Level	Maximum Generator Set Power (4.0 kW) ¹
Below 152 m (500 ft)	4000 Watts (rated)
762m (2500 ft)	3720 Watts
1676m (5500 ft)	3300 Watts
Every additional 305m (1000ft) results in an 140 Watt reduction in maximum power.	

4.5 Exercising the Generator Set

Exercise the generator set at least 2 hours each month if use is infrequent. Run the generator set at approximately 1/2 rated power. A single 2-hour exercise period is better than several shorter periods.

Exercising a generator set drives off moisture, relubricates the engine, replaces stale fuel in fuel lines, and removes oxides from electrical contacts and generator slip rings. The result is better starting, longer engine life, and greater reliability.

4.6 Resetting Line Circuit Breakers

If a generator set line circuit breaker or a circuit breaker in the power distribution panel trips, either a short circuit has occurred or too many loads were connected.

NOTICE

The generator set continues to run if its circuit breaker trips.

If a circuit breaker trips:

1. Disconnect or turn off as many electrical loads as possible.
2. Reset the circuit breaker.
3. If the circuit breaker trips right away, either the appliance (or electrical load) has a short or the circuit breaker is faulty. Call a qualified electrician.

NOTICE

It may be necessary to push the circuit breaker OFF to reset it and ON to reconnect the circuit.

4. If the circuit breaker does not trip right away, reconnect loads one-by-one making sure not to overload the generator set or cause a circuit breaker to trip. If a circuit breaker trips right away when an appliance is connected, that appliance or circuit probably has a short.

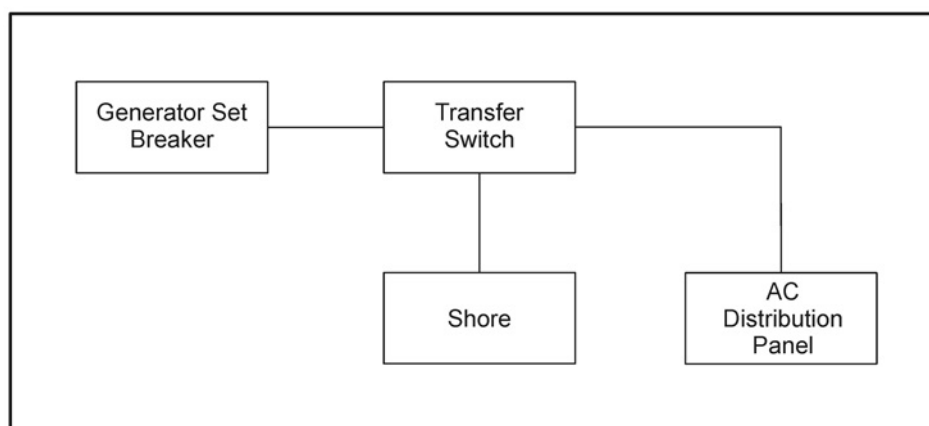


FIGURE 6. CIRCUIT BREAKER CONNECTIONS

⚠ WARNING

Short circuits in electrical equipment can cause fire and electrical shock leading to severe personal injury or death. Electrical equipment and its grounding must be maintained properly to protect against short circuits.

Electrical equipment must be used and maintained properly, and be properly grounded, to cause the line circuit breakers to trip when short circuits occur.

Electrical appliances and tools must be used and maintained in accordance with their manufacturer's instructions and safety precautions. Proper grounding is needed to reduce the risk of electric shock and fire.

4.7 Connecting Shore Power

⚠ WARNING

Interconnecting the generator set and shore power can lead to electrocution of utility line workers, equipment damage, and fire. Use an approved switching device to prevent interconnections.

A vehicle with provisions for connecting utility power must have an approved device to keep the generator set and utility from being interconnected. See the generator set Installation Manual for more information.

4.8 Operating in Weather Extremes

Pay particular attention to the following items when operating the generator set in cold or hot weather.

1. Make sure nothing blocks airflow to and from the generator set.
2. Make sure engine oil viscosity is appropriate for the ambient temperature. See [Section 5.5 on page 33](#) for engine oil recommendations.
3. Keep the generator set clean.
4. Perform maintenance due. See [Section 5.1 on page 31](#).

4.9 Operating in Dusty Environments

Pay particular attention to the following items when operating the generator set in dusty environments.

1. Do not let dirt and debris accumulate inside the generator set compartment. Keep the generator set clean.
2. Perform air filter element maintenance more often.
3. Change engine oil more often.

4.10 Care of New or Rebuilt Engine

Proper engine break-in on a new generator set or on one with a rebuilt engine is essential for top engine performance and acceptable oil consumption. Run the generator set at approximately 1/2 rated power for the first 2 hours and at 3/4 rated power for 2 more hours.

Proper engine oil and oil level are especially critical during break-in because of the higher engine temperatures that can be expected. Change the oil if the oil is not appropriate for the ambient temperatures during break-in. See [Section 5.5 on page 33](#) for engine oil recommendations.

Check oil level twice a day or every 4 hours during the first 20 hours of operation and change the oil after the first 20 hours of operation.

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5 Maintenance

⚠ WARNING

Only authorized and competent personnel who are familiar with the equipment and its operation should carry out maintenance.

5.1 Periodic Maintenance

⚠ WARNING

Accidental starting can cause severe personal injury or death. Turn off the AGS whenever performing maintenance or service, when the vehicle is stored between uses, is awaiting service, or is parked in a garage or other confined area.

Periodic maintenance is essential for top performance and long generator set life. Use the Periodic Maintenance Schedule below for normal periodic maintenance. In hot and dusty environments some maintenance procedures should be performed more frequently, as indicated by the footnotes in the schedule. Keeping a log of maintenance performed and hours run will help keep generator set maintenance regular and provide a basis for supporting warranty claims (see [Chapter 7](#)).

Maintenance, replacement, or repair of emission control devices and systems may be performed by any engine repair establishment or individual. However, warranty work must be completed by an authorized Cummins Service Representative.

5.1.1 Periodic Maintenance Schedule

TABLE 8. PERIODIC MAINTENANCE SCHEDULE

MAINTENANCE PROCEDURE	MAINTENANCE FREQUENCY					
	Every Day or Every 8 Hours	After First 20 Hours	Every Month	Every 50 Hours	Every 150 Hours	Every 500 Hours
General Inspection	X					
Check Engine Oil Level	X					
Clean and Check Battery			X ³			
Change Engine Oil		X ¹			X ^{2, 3, 4}	
Clean Air Filter Element					X ²	
Clean Engine Cooling Fins						X ⁷
Replace Spark Plug(s)						X ⁵
Replace Fuel Filter						X ^{5, 6}
Adjust Valve Lash						X ^{5, 6}

MAINTENANCE PROCEDURE	MAINTENANCE FREQUENCY					
	Every Day or Every 8 Hours	After First 20 Hours	Every Month	Every 50 Hours	Every 150 Hours	Every 500 Hours
1 - As a part of engine break-in, change the engine oil after the first 20 hours of operation. 2 - Service intervals of 150 hours to 167 hours are acceptable, perform more often when operating in dusty environments. 3 - Perform more often when operating in hot weather. 4 - Perform at least once a year. 5 - Perform sooner if engine performance deteriorates. 6 - Must be performed by a qualified mechanic (authorized Cummins Service Representative). 7 - Perform more often when operating in dusty environments.						

5.2 Consumable Parts

The following is a list of consumables associated with the generator models covered in this manual:

TABLE 9. CONSUMABLE PARTS

Part Number	Description	Quantity
xxxxxxx	Element, Air Cleaner	1
A078C103	Fuel Filter, Gasoline	1
xxxxxxx	Spark Plug	1
xxxxxxx	Maintenance kit (including Air Filter Element ,Fuel Filter, Spark Plug, Cylinder head cover Gasket)	1

5.3 General Inspection

1. Check battery connections ([Section 5.4 on page 32](#)).
2. Check engine oil level ([Section 5.5 on page 33](#)).
3. Check fuel system ([Section 5.6 on page 36](#)).
4. Check exhaust system ([Section 5.7 on page 39](#)).
5. Check mechanical system ([Section 5.8 on page 40](#)).

5.4 Maintaining the Battery

The generator set requires a 12 Volt battery to power its control and starting circuits. Reliable generator set starting and starter service life depend upon adequate battery system capacity and mainten

⚠ WARNING

Fire Hazard

Flames, sparks, or arcing at battery terminals, light switches, or other equipment can ignite battery gas, causing severe personal injury.

Ventilate the battery area before working on or near a battery, wear safety glasses, and do not smoke. Turn work light on or off away from the battery.

Refer to [Section 5.1 on page 31](#) for the battery maintenance schedule and follow the battery manufacturer's instructions. Have the battery charging system serviced if DC system voltage is consistently low or high.

Check the battery terminals for clean, tight connections. Loose or corroded connections have high electrical resistance which makes starting harder.

1. Keep the battery case and terminals clean and dry.
2. Keep the battery terminals tight.
3. Remove battery cables with a battery terminal puller.
4. Make sure which terminal is positive (+) and which is negative (–) before making battery connections, always removing the negative (–) cable first and reconnecting it last to reduce arcing.

5.5 Maintaining the Lubrication System

Keep dirt, water, and other contaminants from entering the lubrication system and corroding or clogging lubrication components.

5.5.1 Oil Level

Park the vehicle on level ground and stop the generator set before checking engine oil level.

⚠ WARNING

Hot Surfaces

Contact with hot surfaces can cause severe burns, lacerations and liquid splash.

Wear appropriate PPE when working on hot equipment and avoid contact with hot surfaces.

⚠ WARNING

Crankcase Pressure

Crankcase pressure can blow hot engine oil out the fill opening causing, severe burns.

Always stop the generator set before removing the oil fill cap.

⚠ WARNING

Toxic Hazard

State and federal agencies have determined that contact with used engine oil can cause cancer or reproductive toxicity.

Avoid skin contact and breathing of vapors. Use rubber gloves and wash exposed skin.

NOTICE

Too little oil can cause severe engine damage. Too much oil can cause high oil consumption. Keep the oil level between the high and low beads (or markings) on the dipstick.

1. Unscrew the oil fill cap and wipe oil off the dipstick.
2. Reinsert without screwing in the dipstick.
3. Remove the dipstick again to check oil level.
4. Add or drain oil as necessary. Keep the oil level between the full and add marks.
5. Insert the dipstick and screw the oil fill cap back on securely.

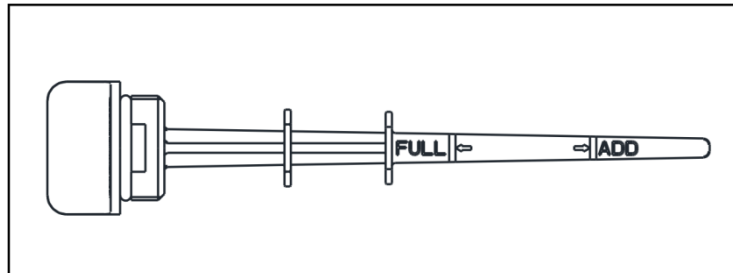


FIGURE 7. OIL FILL CAP AND DIPSTIC

5.5.2 Engine Oil Recommendations

- Use API (American Petroleum Institute) performance Class **SM**, **SN**, or better engine oil.
- Look for the SAE (Society of Automotive Engineers) viscosity grade. Choose the viscosity grade appropriate for the ambient temperatures expected until the next scheduled oil change.
- For temperatures above 0 °F, oil 10W-30 is recommended.

TABLE 10. OIL VISCOSITY VS. TEMPERATURE

EXPECTED AMBIENT TEMPERATURES	SAE VISCOSITY GRADE
0 °C (32 °F) and higher	30
-18 to 38 °C (0 to 100 °F)	10W-30, 10W-40
-28 to 10 °C (-20 to 50 °F)	5W-30

5.5.3 Changing Engine Oil

⚠ WARNING

Accidental or Remote Starting

Accidental or remote starting can cause severe personal injury or death.

Before removing a panel or access door, or before working on the generator set, use an insulated wrench to disconnect the negative (-) cable from the battery to prevent accidental starting.

⚠ WARNING

Hot Surfaces

Contact with hot surfaces can cause severe burns, lacerations and liquid splash.

Wear appropriate PPE when working on hot equipment and avoid contact with hot surfaces.

⚠ WARNING

Toxic Hazard

State and federal agencies have determined that contact with used engine oil can cause cancer or reproductive toxicity.

Avoid skin contact and breathing of vapors. Use rubber gloves and wash exposed skin.

Refer to [Section 5.1 on page 31](#) for the engine oil change schedule. Change oil more often in hot or dusty environments.

1. Run the generator set under load until it is up to operating temperature, stop it, and disconnect the negative (–) battery cable at the battery.

⚠ WARNING

Crankcase Pressure

Crankcase pressure can blow hot engine oil out the fill opening causing, severe burns.

Always stop the generator set before removing the oil fill cap.

2. Remove the oil fill cap and blanking cap.
3. Place a pan underneath the oil drain hole and use M12 sleeve tool to remove the oil drain bolt. let all the engine oil be discharged from the engine .
4. Use M12 sleeve tool to tighten the oil drain bolt to 20N. m (177 in-lb) and install the blanking cap .

NOTICE

Too little oil can cause severe engine damage. Too much oil can cause high oil consumption. Keep the oil level between the high and low beads (or markings) on the dipstick.

5. Refill with 1.9 liters (2.0 qts) of oil. Check the oil level and add or drain oil as necessary.
6. Screw the oil fill cap on securely.
7. Reconnect the negative battery cable.
8. Run the generator for a few minutes, shut it down, and recheck for proper oil level and leaks.
9. Dispose of the used oil in accordance with local environmental regulations.

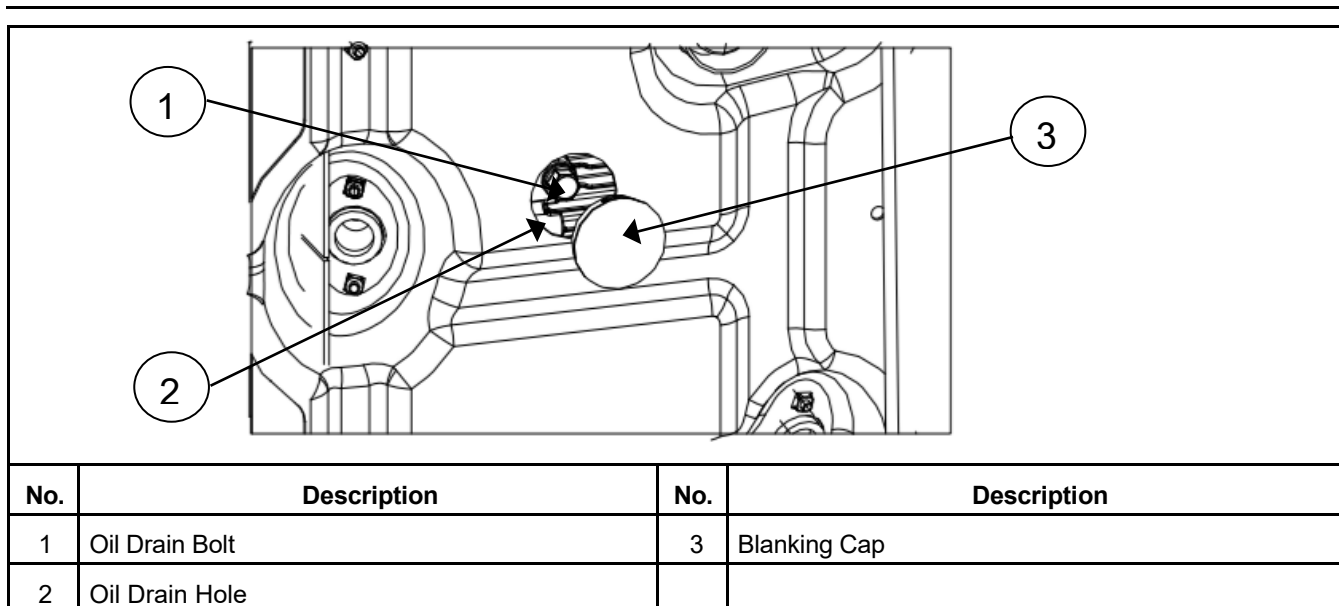


FIGURE 8. OIL DRAIN HOLE (Replaced picture)

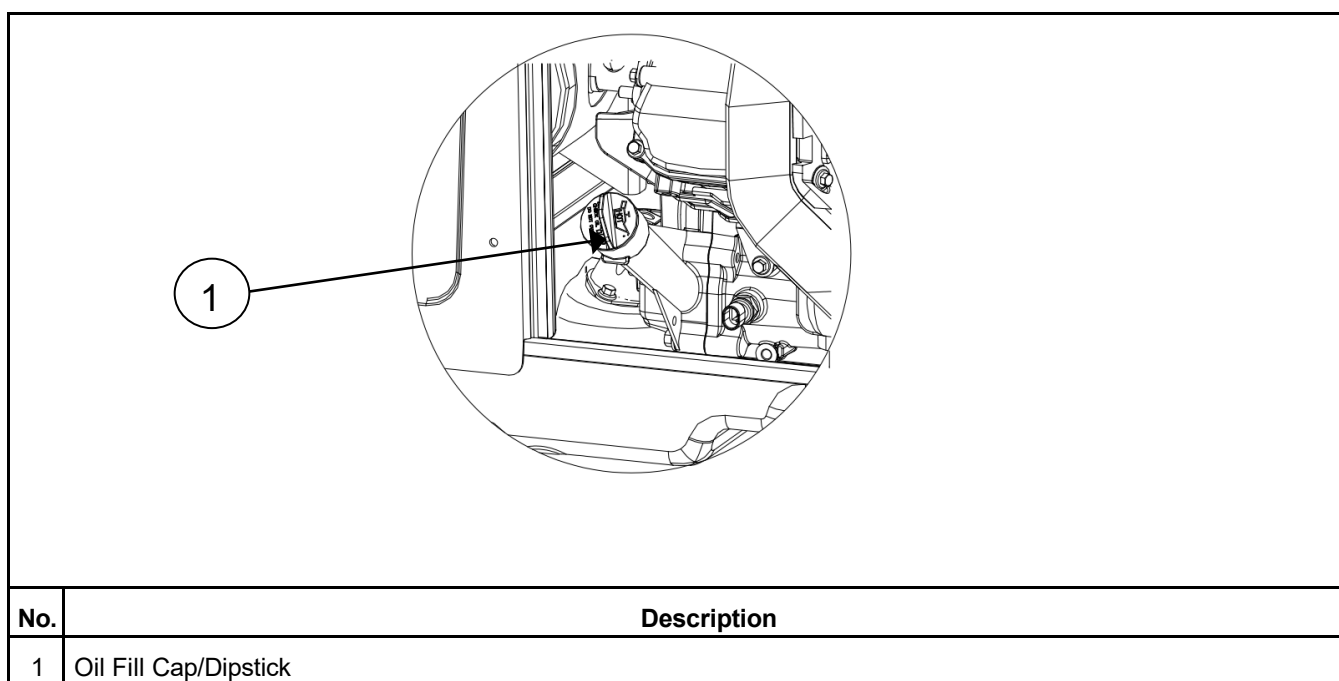


FIGURE 9. OIL FILL (Replaced picture)

5.6 Maintaining the Fuel System

Keep dirt, water, and other contaminants from entering the fuel system and corroding or clogging fuel system components.

5.6.1 Fuel System

WARNING

Combustible Liquid

Fuel leaks are a fire or explosion hazard which can cause severe burns or death.

Do not run the generator set if there is an indication of a fuel leak or causes fuel to leak.

1. Check for leaks at the hose, tube, and pipe fittings in the fuel supply system while the generator set is running and while it is stopped.
2. Check flexible fuel hoses sections for cuts, cracks, abrasions, and loose hose clamps.
3. Make sure the fuel line does not rub against other parts of the vehicle or generator set.
4. Replace worn or damaged fuel line parts before leaks occur.
5. If an LPG generator set and gas odor is detected, close the LPG container shutoff valve and have the generator set serviced.

5.6.2 Fuel Recommendations

WARNING

Gasoline and LPG are highly flammable and explosive and can cause severe personal injury or death. Do not smoke or turn electrical switches ON or OFF where fuel fumes, tanks, or equipment are present; or in areas sharing ventilation. Keep flames, sparks, pilot lights, arc-producing equipment and switches, and all other sources of ignition well away. Keep a type ABC fire extinguisher in the vehicle.

5.6.2.1 Gasoline Models

Use clean, fresh unleaded gasoline having a minimum octane rating (Anti-Knock Index) of 87.

- Ethanol Blend - Not more than 10% ethanol
- Methanol Blend - Not more than 5% methanol and the fuel must also contain solvents and corrosion inhibitors.

CAUTION

Using gasoline containing more than 5% methanol, or gasoline additives containing methanol, can be corrosive to fuel system components.

NOTICE

Avoid using leaded gasoline because of the extra engine maintenance required.

5.6.2.2 LPG Models

Use clean, fresh HD-5 grade liquefied petroleum gas (LPG) or equivalent product consisting of at least 90 percent propane. Commercial LPG fuels may contain more than 2.5 percent butane which can result in poor fuel vaporization and poor engine starting in low ambient temperatures (below 0 °C (32 °F)).

Satisfactory performance on low-pressure LPG models requires that the LPG vapor be supplied at a pressure within the range indicated in the specifications chapter.

⚠ WARNING

High LPG supply pressure can cause gas leaks which can lead to fire and severe personal injury or death. LPG supply pressure must be adjusted to Specifications by trained and experienced personnel.

5.6.3 Replacing the Fuel Filter

⚠ WARNING

Accidental or Remote Starting

Accidental or remote starting can cause severe personal injury or death.

Before removing a panel or access door, or before working on the generator set, use an insulated wrench to disconnect the negative (-) cable from the battery to prevent accidental starting.

⚠ WARNING

Hot Surfaces

Contact with hot surfaces can cause severe burns, lacerations and liquid splash.

Wear appropriate PPE when working on hot equipment and avoid contact with hot surfaces.

⚠ WARNING

Gasoline is highly flammable and explosive and can cause severe personal injury or death. Do not smoke or turn electrical switches ON or OFF where fuel fumes, tanks, or equipment are present; or in areas sharing ventilation. Keep flames, sparks, pilot lights, arc-producing equipment and switches, and all other sources of ignition well away. Keep a type ABC fire extinguisher in the vehicle.

Refer to [Section 5.1 on page 31](#) for scheduled fuel filter replacement. Replace the fuel filter if the engine lacks power.

1. Let engine cool down to prevent igniting any fuel that may be spilled when disconnecting the fuel filter.
2. Remove the fuel line from the fuel filter. Plug the fuel line to prevent fuel leakage and vapor accumulation.
3. Run the generator set until it runs out of fuel and let it cool down.
4. Disconnect the negative (–) cable at the battery to prevent the engine from starting.
5. Use a tool to remove the screws holding the fuel filter from the base and remove the filter from the quick connect fuel line. Remove the filter.
6. Install the new fuel filter by hand and tighten securely.
7. Connect the fuel filter to the fuel line.
8. Prime the engine for at least 30 seconds to fill the new fuel filter. Check for leaks as the generator set runs for several minutes.
9. Tighten the connections, if necessary.
10. Connect the negative (–) cable at the battery.
11. Dispose of the old filter in accordance with local environmental regulations.

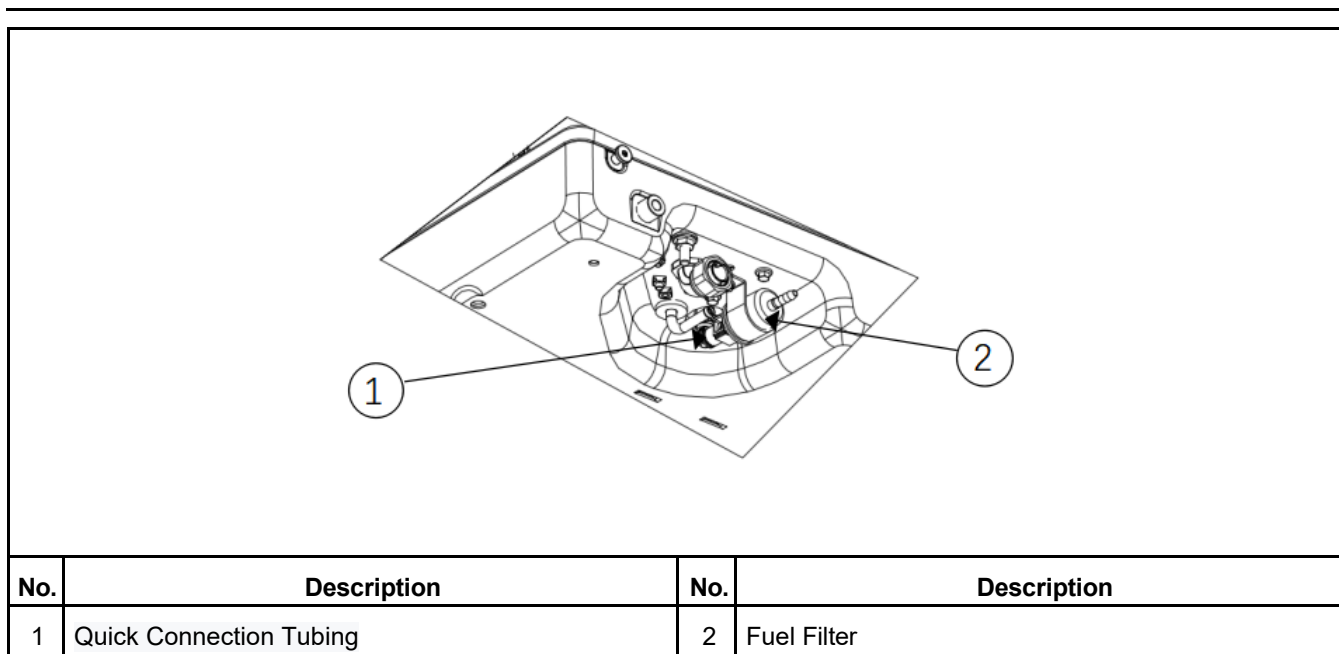


FIGURE 10. FUEL FILTER(Replaced picture)

5.7 Exhaust System

⚠ WARNING

EXHAUST GAS IS DEADLY! Do not operate the generator set if there is an exhaust leak or any danger of exhaust gasses entering or being drawn into the vehicle.

⚠ WARNING

Grass or brush in contact with the exhaust system can cause fire. Do not park the vehicle in high grass or brush.

1. Look and listen for exhaust system leaks while the generator set is running. Shut down the generator set if a leak is found and have it repaired before operating.
2. Look for openings or holes between the generator set compartment and vehicle cab or living space if the generator set engine sounds louder than usual. Have all such openings or holes closed off and sealed to prevent exhaust gases from entering the vehicle.
3. Replace dented, bent, or severely rusted sections of the tailpipe and make sure the tailpipe extends at least 25.4 mm (1 in) beyond the perimeter of the vehicle.
4. Park the vehicle so that generator set exhaust gases disperse away from the vehicle. Barriers such as walls, snow banks, high grass, brush, and other vehicles can cause exhaust gases to accumulate in and around the vehicle.
5. Do not operate power ventilators or exhaust fans while the vehicle is standing with the generator set running. The ventilator or fan can draw exhaust gases into the vehicle.
6. Check all CO monitors to assure proper operation.

5.8 Mechanical System

WARNING

Compressed air, pressure washers, and steam cleaners can cause severe eye injury. Always wear safety glasses when using.

1. Look for mechanical damage and listen for unusual noises and vibrations.
2. Check the generator set mounting bolts.
3. Check to see that the generator set air inlet and outlet openings are not clogged with debris or blocked.
4. Clean accumulated dust and dirt from the generator set. Do not clean the generator set while it is running or still hot. Protect the generator, air cleaner, control panel, and electrical connections from water, soap, and cleaning solvents.

5.9 Replacing the Air Filter Element

WARNING

Accidental or Remote Starting

Accidental or remote starting can cause severe personal injury or death.

Before removing a panel or access door, or before working on the generator set, use an insulated wrench to disconnect the negative (-) cable from the battery to prevent accidental starting.

WARNING

Hot Surfaces

Contact with hot surfaces can cause severe burns, lacerations and liquid splash.

Wear appropriate PPE when working on hot equipment and avoid contact with hot surfaces.

Refer to [Section 5.1 on page 31](#) for scheduled air filter element replacement. Under dusty operating conditions, inspect and replace more often.

1. Remove the front access cover.
2. Rotate and remove the air filter cover according to the direction indicated on the air filter.
3. Pull the air filter cartridge out of the air filter housing.
4. Clean the sealing surface of the air filter element and install the new air filter element into the housing.
5. Put the air filter cover back in place and tighten
6. Replace the front access cover.

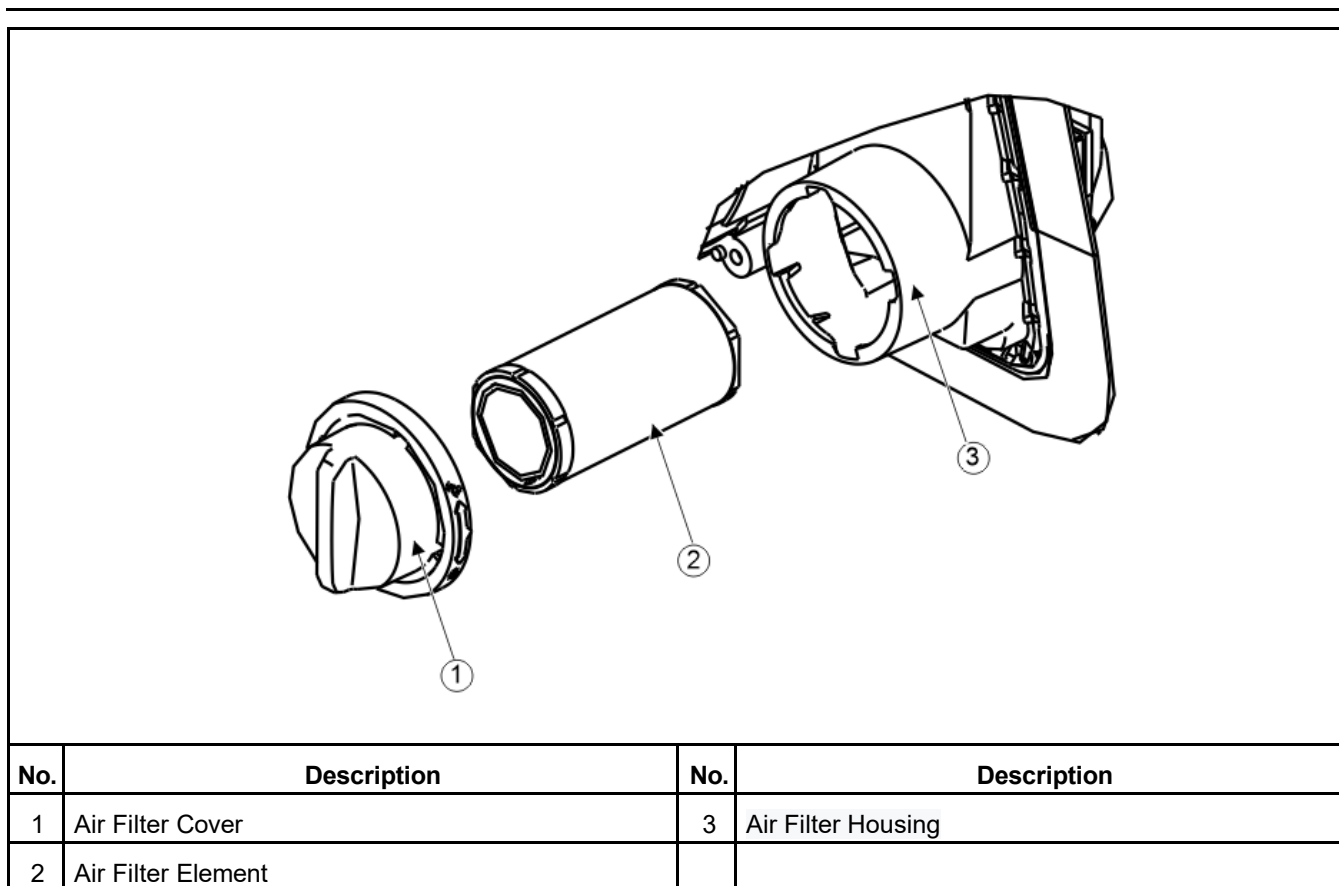


FIGURE 11. AIR FILTER ELEMENT

5.10 Replacing the Spark Plug(s)

Refer to [Section 5.1 on page 31](#) for scheduled spark plug replacement. The spark plug(s) must be in good condition for proper engine starting and performance. A spark plug that fouls frequently or has heavy soot deposits indicates that the engine needs service. Refer to [Chapter 6 on page 46](#).

1. Remove the front access cover.
2. Unscrew the spark plug and remove.
3. Thread the spark plug in by hand until it seats. Tighten to 27 Nm (239 ft-lbs).

NOTICE

Always thread the spark plug in by hand until it seats to prevent cross-threading.

NOTICE

If a torque wrench is not available, turn the spark plug an additional 1/4 turn if being reused, or 3/8 to 1/2 turn for a new spark plug.

4. Replace the front access cover.

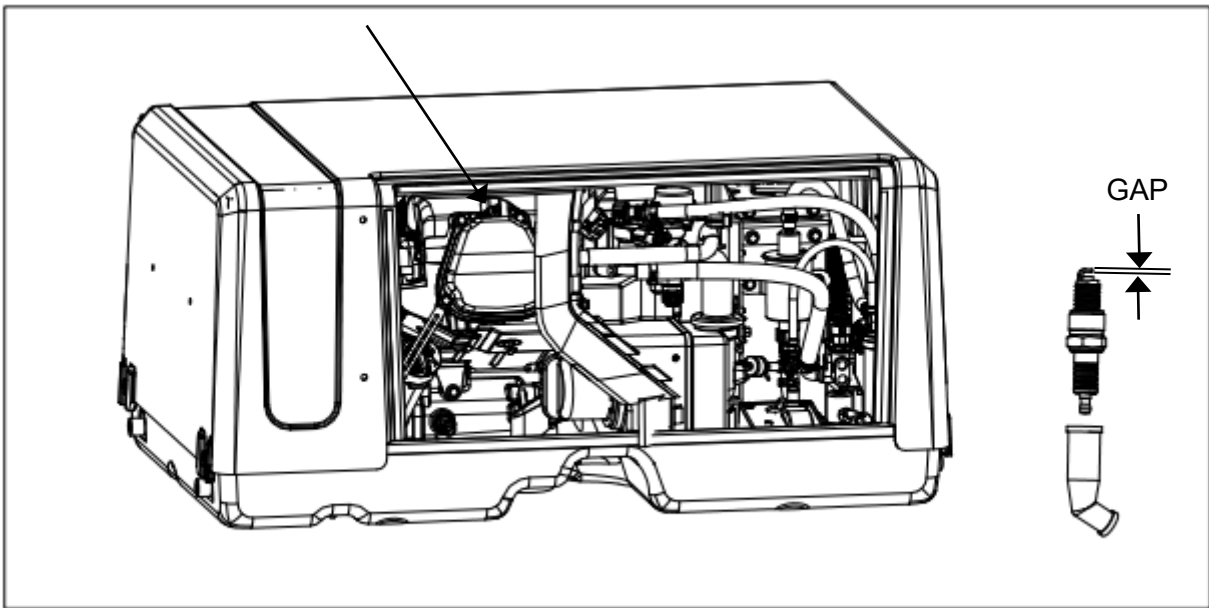


FIGURE 12. SPARK PLUG(S) (Replaced picture)

5.11 Cleaning the Spark Arrester

It may be necessary to clean out the spark arrester if the generator set is experiencing low power. Park the vehicle away from grass, brush or debris that could be ignited by sparks expelled during this procedure. The spark arrester meets U.S. Forest Service requirements.

WARNING

A hot muffler can cause severe burns. Let the muffler cool down before removing or installing spark arrester cleanout plugs or screens.

WARNING

Grass or brush in contact with the exhaust system can cause fire. Do not park the vehicle in high grass or brush.

NOTICE

The muffler cleanout plug is in the muffler drum inside the generator set; it is not readily visible. The plug cannot be reached directly from below, need to remove the blinds to see it. Use a 10mm hex socket wrench to remove it.

1. Use the sleeve to remove the cleaning bolt
2. Start and load the generator set to near full power. Let the generator set run for about 5 minutes to expel the soot in the muffler.

3. Stop the generator set, allow the muffler to cool, and reinstall the plug.

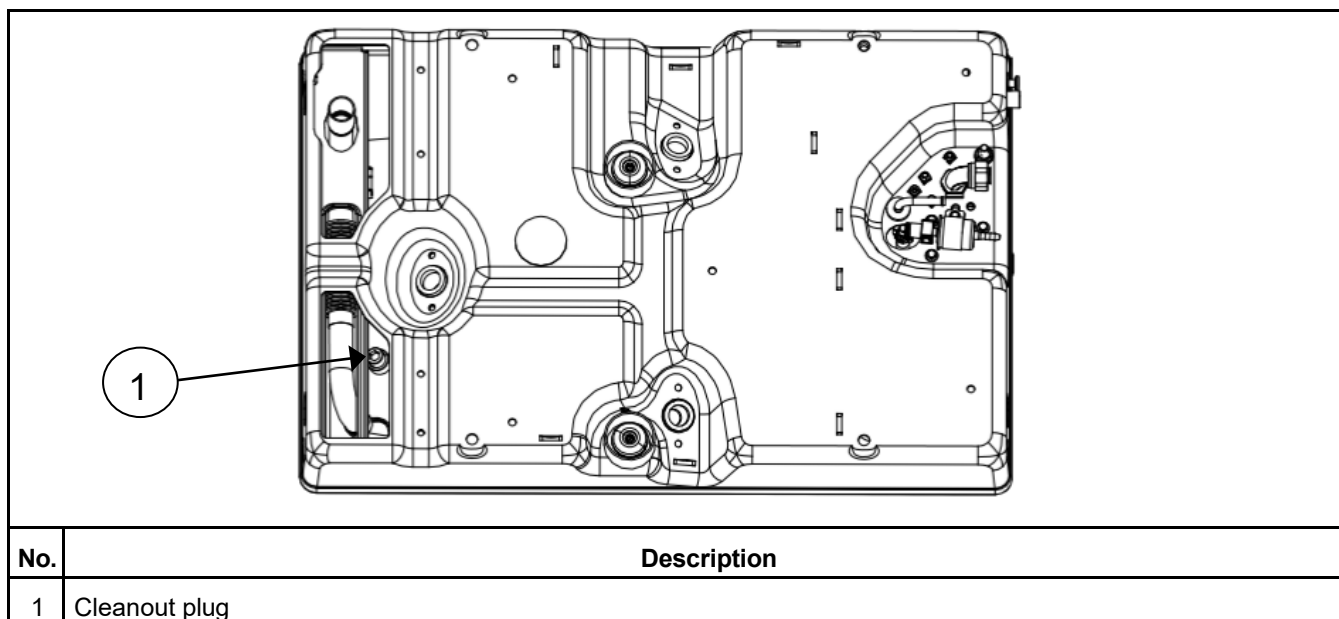


FIGURE 13. SPARK ARRESTER CLEANOUT PLUG(Replaced picture)

5.12 Storing the Generator Set

Proper storage is essential for preserving top generator set performance and reliability. If the generator set is not going to be exercised on a regular basis and not be used for more than 120 days, the generator set should be prepared for storage.

1. If the fuel used by the generator set is gasoline, perform the following steps.

⚠ WARNING

Gasoline preservatives (stabilizers) are toxic. Follow the instructions on the container. Avoid skin contact. Wash hands with soap and water after using.

- a. Fill the fuel tank with fresh fuel and add a fuel preservative (such as OnaFresh), following the instructions on the container label.

NOTICE

If a preservative (stabilizer) is not added to the gasoline, the gasoline in the fuel system deteriorates causing fuel system corrosion, gum formation, and varnish-like deposits which can lead to hard starting and rough operation.

- b. Run the generator set for about 30 minutes plus 2 minutes per foot of fuel line at approximately 1/2 rated power to fill the fuel lines with fresh fuel and preservative.
2. Change the engine oil and attach a tag indicating the oil grade viscosity.

-
3. Remove the air filter Inlet pipe and restart the generator set. While the generator set is running, spray an engine fogger (such as OnaGard) into the throttle valve, following the instructions on the container label.

NOTICE

The engine fogger leaves a protective coat of oil on the internal surfaces of the engine.

4. Stop the generator set.
5. Disconnect all appliances.
6. Disconnect the battery cables, negative (–) cable first, from the starting battery and store the battery according to the battery manufacturer's recommendations.
7. Cap the exhaust tail pipe to keep out dirt, moisture, rodents, and other foreign materials.
8. Close the fuel supply valve (if so equipped).
9. Position the line circuit breaker to OFF.

⚠ WARNING

LPG leaks can lead to explosive accumulation in pits, sumps, or other below-grade locations. Comply with all local ordinances regarding the garaging of vehicles with LPG engine fuel systems.

10. If the fuel used by the generator set is LPG, check the local ordinances if the vehicle is going to be garaged. Generally, ordinances require that the LPG system be leak-free, that the LPG container not be filled beyond specified limits, that the container shutoff valve be closed, and that the vehicle not be parked near sources of heat or ignition.

5.13 Returning the Generator Set to Service

1. Verify that the oil viscosity is appropriate for expected temperatures (see [Maintaining the Lubrication System](#)) and change the oil if the viscosity is not appropriate for the temperatures expected.
2. Reconnect the starting battery (negative [–] cable last).
3. Inspect the air filter element. Use a new air filter element if it is dirty.
4. Inspect the generator set.
5. If the fuel used by the generator set is gasoline, prime the generator set fuel system by positioning the control switch to **STOP/PRIME** for 30 seconds. The status indicator stays on while the pump is on.
6. Start the generator set, there may be smoke and rough operation for a few minutes. If the engine does not start, clean or replace the spark plug.
7. Position the line circuit breaker to ON when the generator set is ready to power loads.

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6 Troubleshooting

6.1 Overview

WARNING

Hot engine parts can cause severe burns. Always allow the engine to cool down before performing any maintenance or service.

The following paragraphs provide fault code faults and symptom-based faults. If a problem is not resolved after taking the corrective actions suggested, contact a local dealer or distributor. See [Section 2.4 on page 10](#).

NOTICE

Maintaining engine oil level, keeping battery connections clean and tight, watching the fuel gauge, not overloading the generator set, etc. will prevent most shutdowns.

NOTICE

When the generator set and vehicle engine share a common fuel tank, the fuel dip tubes are usually arranged so that the generator set will run out of fuel first. Marking the generator set empty point on the fuel gauge will make it easier to tell when to stop the generator set before running it out of fuel.

6.2 Fault Codes

The generator set control contains extensive diagnostics to detect shutdown faults and other faults. Following a fault shutdown or other faults, the control indicates the fault code by flashing the numeric code on the status indicator in the control switch.

The generator set fault codes divided into 1-digit and 2-digit faults codes, determine the fault code as follows:

- 1 flash indicates a engine temperature exceeded limit fault (Code 1 fault).
- 4 flashes indicates that cranking exceeded 15 seconds without the engine starting (Code 4 fault).

The 2-digit code consists of two sets of flashes. The first set is of flashes represents the 10s digit of the code. After a brief pause, the second digit of the code flashes representing the unit digit of the code.

This is followed by a long pause before repeating the flashing of the fault code.

For example, Fault Code 36 appears as: blink-blink-blink—pause—blink-blink-blink-blink-blink- blink—long pause—repeat

The fault code stops flashing after 5 minutes. Pressing **STOP/PRIME** 3 times within 5 seconds causes the fault code to resume flashing.

NOTICE
The last fault logged continues to flash even though the condition that caused the shutdown has been corrected.

6.2.1 Code 1 - Engine Temperature Exceeded Limit

Indicates that the engine oil temperature exceeds the high temperature limit threshold.

A. Shutdown and cooling the generator.

B. Check engine oil level. Add oil or reduce oil.

C. Check generator inlet for blockage.

6.2.2 Code 4 - Over Crank

indicates that cranking exceeded 15 seconds without the engine starting.

A. Check Fuel Level

1. If fuel level is low, fill the fuel tank.

NOTICE
The generator set fuel pickup tube could be higher up in the fuel tank than the vehicle engine pickup.

2. Prime the engine fuel system by positioning the control switch to **STOP/PRIME** for 30 seconds.

B. Check LPG Level

Check and fill the LPG container, as necessary.

NOTICE
On cold days, the LPG container may have to be kept at least half full to provide the rate of vaporization necessary to keep up with the generator set fuel demand.

C. Check Spark Plug(s)

1. Secure the spark plug lead(s) on the spark plug(s).
2. Replace the spark plug(s).

D. Check Air Filter Element

Replace the air filter if dirty.

E. Replace Engine Oil

Replace engine oil with oil of proper viscosity for the ambient temperature.

NOTICE
High oil viscosity can slow down cranking speed.

F. Check Fuel Fittings

1. Tighten any fuel fitting if there is a fuel or air leak.
2. Reprime the engine fuel system by positioning the control switch to **STOP/PRIME** for 30 seconds.

G. Replace Fuel Filter

6.2.3 Code 6 - Low Oil Pressure

Indicates that the low oil pressure cutoff switch did not open.

A. Check Engine Oil Level

- 1.If the dipstick indicates oil is low, add oil.
- 2.If oil is above the full mark on dipstick, drain excess oil.

6.2.4 Code 12 - Over Voltage

Indicates the control is unable to maintain rated voltage.

A. Contact Local Dealer or Distributor

6.2.5 Code 13 - Under Voltage

Indicates the control is unable to maintain rated voltage.

A. Reduce Load

Reduce the number of connected appliances, especially air conditioners and battery chargers.
(Review load management in [Section 4.4.](#))

6.2.6 Code 14 - Over Frequency

Indicates the engine governor is unable to maintain rated frequency.

A. Contact Local Dealer or Distributor

6.2.7 Code 15 - Under Frequency

Indicates the engine governor is unable to maintain rated frequency.

A. Reduce Load

Reduce the number of connected appliances, especially air conditioners and battery chargers.
(Review load management in [Section 4.4.](#))

6.2.8 Code 19 - Actuator Circuit Fault

Indicates TPS and all the step motor open or shorted circuit.

A. Contact Local Dealer or Distributor

6.2.9 Code 25 - Alternator Overvoltage

Indicates that the inverter bus voltage $\geq 250V$, the generator set will not shutdown but without output.

A. Shutdown and restart the generator.

B. Contact Local Dealer or Distributor.

6.2.10 Code 26 - Alternator Undervoltage

Indicates that the inverter bus voltage $\leq 150V$, the generator set will not shutdown but without output.

A. Reduce load.

Reduce the number of connected appliances, especially air conditioners and battery chargers. (See Load Management, Section 4.4.)

6.2.11 Code 27 - PMA Sense Lost

Indicates unable to determine internal system frequency.

A. Contact Local Dealer or Distributor

6.2.12 Code 29 - High Battery Voltage

Indicates that voltage across the battery system is greater than 20 Volts.

A. Check Battery

1. Check battery bank connections and reconnect if necessary so that the 12 volt batteries serving the generator set are connected in parallel (12 volt) rather than in series (24 volt).
2. Select a lower battery charge rate.

6.2.13 Code 31 - Over Speed

Indicates that engine speed is greater than 3800 RPM.

A. Contact Local Dealer or Distributor

6.2.14 Code 34 - Inverter temperature Exceeded Limit

Indicates that the internal temperature of the inverter is exceeded 95°C limit.

A. Shutdown and cooling the generator.

B. Check inverter inlet for blockage.

6.2.15 Code 36 - Other Faults

Indicates abnormal shutdown except for other fault codes or ignition coil primary coil open or over current.

A. Contact Local Dealer or Distributor

6.2.16 Code 38 - Over Current (Field Overload)

Indicates over loads.

A. Reduce Load

Reduce the number of connected appliances, especially air conditioners and battery chargers. (Review load management in [Section 4.4.](#))

B. Check Appliances for Proper Operation

Have air conditioners and other appliances checked for proper operation.

6.2.17 Code 43 - ECU Fault

Indicates the ECU has a problem.

A. Contact Local Dealer or Distributor

6.2.18 Code 45 - Speed Sense

Indicates unable to find engine speed.

A. Contact Local Dealer or Distributor

6.2.19 Code 52 - Fuel Injector or IPM Pump Circuit Fault

Indicates that there is an open or short circuit in the fuel injector or oil pump.

A. Contact Local Dealer or Distributor

6.2.20 Code 53 - Oil Temperature Sensor Circuit Fault

Indicates that an open or short circuit exists in the engine oil temperature sensor.

A. Contact Local Dealer or Distributor

6.2.21 Code 54 - MAT Sensor

Indicates that there is an open or short circuit in the MAT sender.

A. Contact Local Dealer or Distributor

6.2.22 Code 57 - Over Prime Or LPG Pressure Sensor Fault, The LPG Solenoid Valve Fault

Indicates that priming exceeded 3 minutes in fuel mode. Or the LPG pressure is too high or too low, Or the LPG solenoid valve is open.

A. Contact Local Dealer or Distributor

6.2.23 Code 73 - AC Output Circuit Fault

Indicates that a short circuit of the AC output to ground is detected.

A. Contact Local Dealer or Distributor

6.2.24 Code 81 - Alternator Stator Circuit Fault

Indicates that the internal of alternator short detected.

A. Contact Local Dealer or Distributor

6.2.25 Code 85 - Oxygen Sensor Fault

Indicates that the oxygen sensor is not working properly.

A. Contact Local Dealer or Distributor

6.3 Symptom Based

Diagnosis of some problems involves observing system operation.

6.3.1 Status Indicator Not Working

Indicates that there could be faulty connections or no battery voltage.

A. Check Other Control Switch

Try the generator set control switch if the remote control switch start doesn't work, and vice versa.

B. Check Battery

1. Clean and tighten the positive (+) and negative (–) battery cable connections at the battery and at the generator set.
2. Recharge or replace the battery. Refer to the battery manufacturer's recommendations.

6.3.2 Starting Batteries Run Down

Indicates problem with batteries, connections, charging system, or parasitic loads.

A. Check Battery

1. Clean and tighten the positive (+) and negative (–) battery cable connections at the battery and at the generator set.
2. Recharge or replace the battery. Refer to the battery manufacturer's recommendations.

B. Battery Charging System

Install or service a battery charging system in the vehicle.

6.3.3 Starter Engages-Disengages

Indicates cranking voltage dips below 6 Volts.

A. Use Vehicle to Start Generator Set

Run the vehicle propulsion engine while trying to start the generator set—the battery charging alternator may be able to maintain starting voltage high enough to start the generator set.

B. Check Battery

1. Clean and tighten the positive (+) and negative (–) battery cable connections at the battery and at the generator set.
2. Recharge or replace the battery. Refer to the battery manufacturer's recommendations.

C. Change Battery Cables

Increase battery cable size or run parallel cables.

6.3.4 No Power—Generator Set Running, Status Light On

Indicates line circuit breaker is **OFF**, or tripped due to short circuit or overload.

A. Check Line Circuit Breakers

1. Turn on or reset the line circuit breaker on the generator set.
2. Turn on or reset the line circuit breaker on the main distribution panel in the vehicle.

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7 Maintenance Record

Record all periodic and unscheduled maintenance and service. See the Periodic Maintenance section for more information.

Record the name, address, and phone number of your authorized Cummins service center.

TABLE 11. MAINTENANCE RECORD

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